

# C-LOK

C-LOK Instrument Valve Co.,Ltd.

*Block and Bleed Valves*



## Contents

### BB Series: Single Block and Bleed Valves

**04** Instrument Single Block and Bleed Valves

**07** Root Single Block and Bleed Valves

**08** Monoflange Single Block and Bleed Valves

### DB Series: Double Block Valves

**10** Double Block Valves

### SB Series: Single Block Valve

**11** Single Block Valve

### DBB Series: Double Block and Bleed Valves

**12** Instrument Double Block and Bleed Valves

**14** Flange Double Block and Bleed Valves

**16** Large-bore Bolted Double Block and Bleed Valves

**17** Root Double Block and Bleed Valves

**18** Monoflange Double Block & Bleed Valves

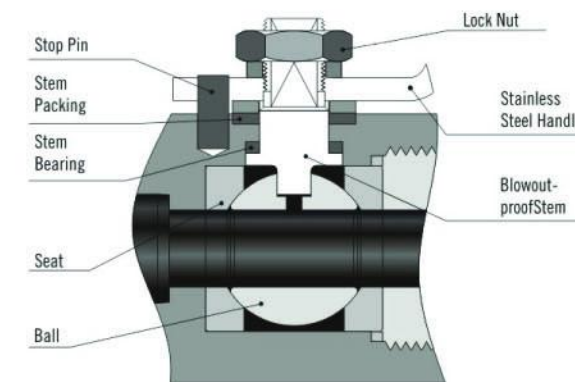
**20** Injection Double Block & Bleed Valves

**20** Sampling Double Block & Bleed Valves

## Features

- Maximum working pressure: 10000 psig (690 bar)
- Working temperature up to 1200°F (649°C) with Graphite packing
- Colour coded valve function identification
- Every design is hydraulic pressure tested in accordance with EN 12266-1 and API 598. Every set is tested with nitrogen for leak-tight performance at 6000 psig
- Fire-tested design in accordance with BS 6755 part 2
- Flanged connections comply with ANSI B16.5 RF and RTJ
- Pressure ratings in accordance with ANSI B16.34

## Ball Valve Model

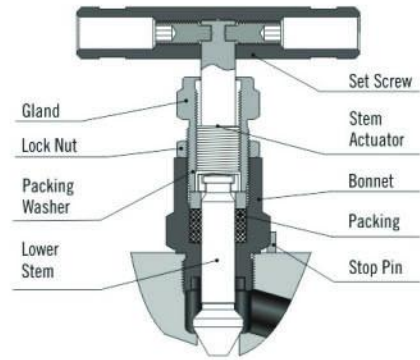


### Features

- Maximum working pressure is 10000 psig (690 bar).
- Working temperature are as follows:  
PTFE: -65°F to 450°F (-54°C to 232°C)  
PEEK: -65°F to 450°F (-54°C to 232°C)
- Actuate at quarter-turn.
- Directional stem flats show open or closed position.
- Bottom-loaded stem prevents stem blowout and enhances system safety.
- High-strength stem bearing provides smooth actuation and eliminates galling between valve stem and body.
- It may be required to adjust the packing during the service life of the valve.

# Block and Bleed Valves

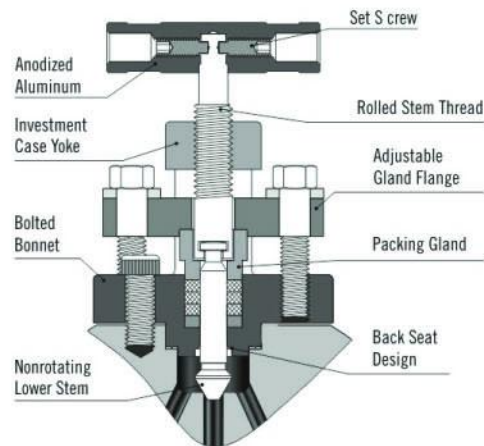
## Needle Type Valve Model



### Features

- Maximum working pressure is 10000 psig (690 bar).
- Working temperature are as follows:  
PTFE: -65°F to 450°F (54°C to 232°C)  
Graphite: -65°F to 1200°F (54°C to 649°C)
- We offer two-stem design: thread hardened upper stem and smooth surface hardened lower stem.
- Upper stem thread lubricant is isolated from system fluid.
- The nonrotating lower stem, linearly instead of helical movement, avoids galling damage to the seat and tip, as well as reduces the total friction area between the packing and the lower stem.
- Stem back seating seals in fully open position.
- Panel mounting is available as an option.
- Double lock-pins enable steady and durable fastening of the handle.
- Handle of different colors are available for option.

## OS & Y Needle Type Valve Model



### Features

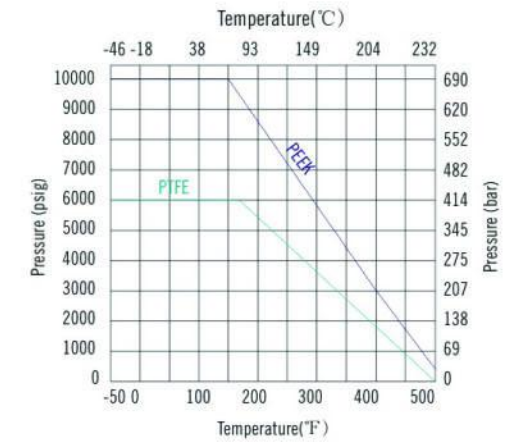
- Maximum working pressure is 10000 psig (690 bar).
- Working temperature are as follows:  
PTFE: -65°F to 450°F (-54°C to 232°C)  
Graphite: -65°F to 1200°F (-54°C to 649°C)
- Two-stem design: thread hardened upper stem and smooth surface hardened lower stem.
- Upper stem thread lubricant is isolated from system fluid.
- The nonrotating lower stem, linearly instead of helical movement, avoids galling damage to the seat and tip, as well as reduces the total friction area between the packing and the lower stem.
- Bolted bonnet enhance strength and reliability.
- Back seat design provides secondary stem sealing and prevents stem blowout.
- Adjustable gland flange allows easy access to the packing gland and packing adjustment for an effective stem seal.
- Investment case yoke is formed by precision casting which enhances strength and perfect stem alignment.
- Two handle pins make the handle fixed firmly and lastingly.

Handle colors indicate functions:  
Needle and OS&Y valves:  
BLACK = Isolate/Block    RED = Vent/Bleed  
Ball valves:  
YELLOW = Isolate/Block    RED = Vent/Bleed

# Block and Bleed Valves

## Pressure vs. Temperature

### Ball Valve



## Standard Materials of Construction

Component	Body Material				
	Stainless Steel	Carbon Steel	Duplex Stainless Steel		
Material Grade/Specification					
Body/End connector	F316 SS, F316L SS /A182	316 SS, 316L SS /A479	LF2/A350	F51/A182	S31803/A479
Ball Valve	Ball	316 SS, 316L SS/A479			S31803/A479
	Stem	316 SS, 316L SS/A479			S31803/A479
	Retainer	316 SS, 316L SS/A479			S31803/A479
	Socket	316 SS, 316L SS/A479			S31803/A479
	Seat	Reinforced PTFE, PEEK			
Needle Type Globe Valve	Stem Tip	316 SS, 316L SS/A479			S31803/A479
	Stem	316 SS, 316L SS/A479			S31803/A479
	Bonnet	316 SS, 316L SS/A479			S31803/A479
OS&Y Needle Type Globe Valve	Stem Tip	316 SS, 316L SS/A479			S31803/A479
	Stem	316 SS, 316L SS/A479			S31803/A479
	Bonnet	316 SS, 316L SS/A479			S31803/A479
	Yoke	CF8M/A351 or F316 SS/A182			

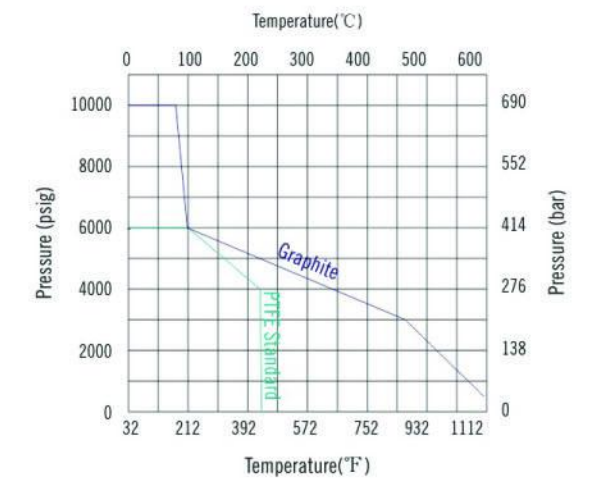
Stainless steel is standard material, others are available upon request.

## Sour Gas Service / NACE Compliant

Process interface valves for sour gas service are available. Materials are selected in accordance with NACE MR0175/ISO 15156. Contact the authorized representative or C-LOK if any request.

## Needle and OS&Y Needle Type Valve

### Type Valve



# BB Series: Single Block and Bleed Valves

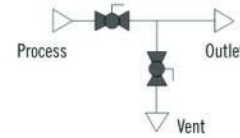
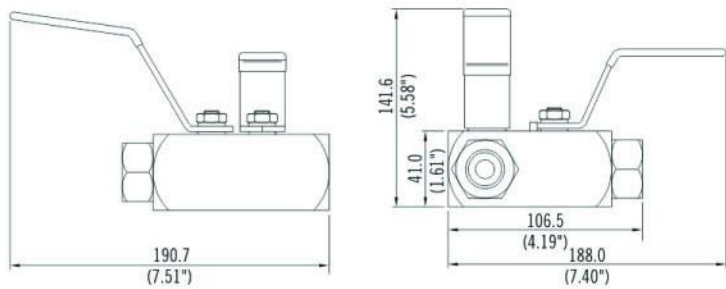
Instrument Single Block and Bleed Valves

## Features

- Utilising bar stock body
- Combines piping & instrument valves in one body
- Weight, space and cost saving over traditional designs
- Standard high performance bonnet design
- Blowout-proof valve stems and needles
- Combinations of ball valves and needle valves in various configurations
- Complete traceability of materials
- Bleed port equipped with plug
- Optional port sizes and threads available

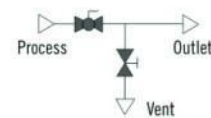
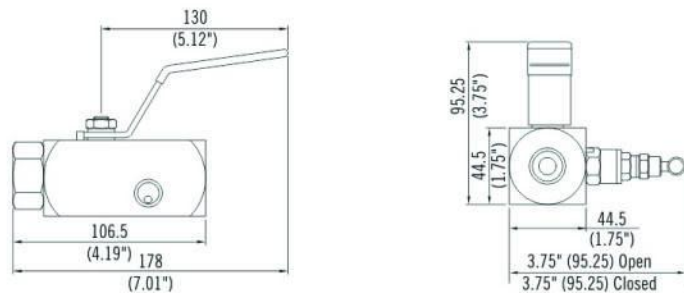
## Block: ball Bleed: ball (BB)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
BB□□-BB-F8-V4-C	1/2 female NPT	1/2 female NPT	1/4 female NPT
BB□□-BB-F8-V4-CP	1/2 female NPT	1/2 female NPT	1/4 female NPT



## Block: ball Bleed: needle (BN)

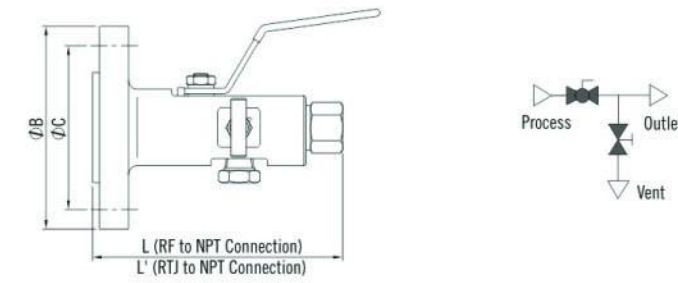
Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
BB□□-BN-F8-V4-V	1/2 female NPT	1/2 female NPT	1/4 female NPT
BB□□-BN-F8-V4-VP	1/2 female NPT	1/2 female NPT	1/4 female NPT
BB□□-BN-F8-NS8-V4-V	1/2 female NPT	1/2 male NPT	1/4 female NPT
BB□□-BN-F8-M8-V4-VP	1/2 female NPT	1/2 male NPT	1/4 female NPT



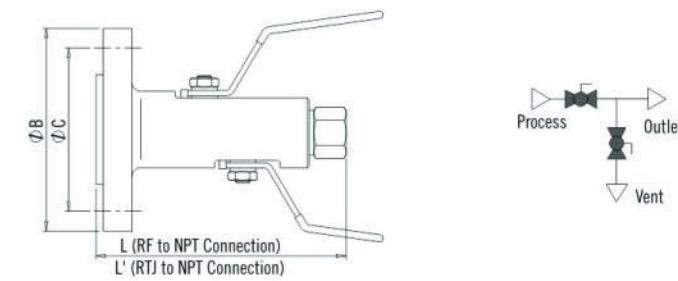
# BB Series: Single Block and Bleed Valves

Instrument Single Block and Bleed Valves

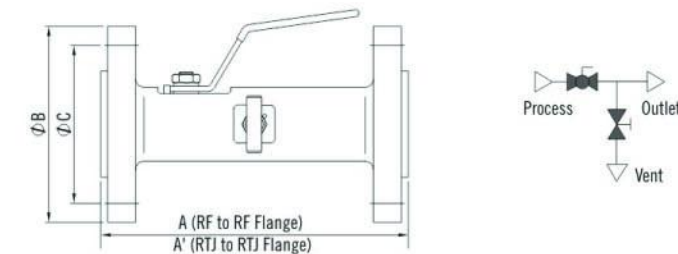
## Block: ball Bleed: needle (BN)



## Block: ball Bleed: ball (BB)



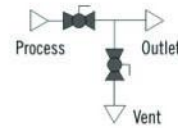
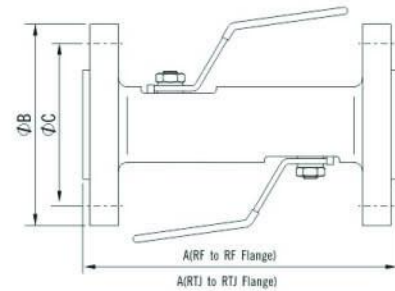
## Block: ball Bleed: needle (BN)



# BB Series: Single Block and Bleed Valves

Instrument Single Block and Bleed Valves

Block: ball Bleed: ball (BB)



Flange Size	Bore Size in. (mm)	ANS IClass	L in. (mm)	L' in. (mm)	A in. (mm)	A' in. (mm)	ØB in. (mm)	ØC in. (mm)				
1/2 (DN 15)	0.39 (10.0)	150	4.88 (124.0)	—	6.41 (162.8)	—	3.50 (88.9)	2.38 (60.5)				
		300		4.88 (124.0)	6.81 (173.0)	6.81 (173.0)	3.75 (95.3)	2.62 (66.5)				
		600	5.67 (144.0)	5.67 (144.0)	7.99 (202.9)	7.99 (202.9)	4.75 (120.7)	3.25 (82.6)				
		900/1500					5.25 (133.4)	3.50 (88.9)				
		2500					5.25 (133.4)	3.50 (88.9)				
3/4 (DN 20)	0.39 (10.0)	150	4.88 (124.0)	—	6.41 (162.8)	—	3.88 (98.6)	2.75 (69.9)				
		300		4.88 (124.0)	6.81 (173.0)	6.81 (173.0)	4.62 (117.3)	3.25 (82.6)				
		600	5.67 (144.0)	5.67 (144.0)	7.99 (202.9)	7.99 (202.9)	5.13 (130.3)	3.50 (88.9)				
		900/1500					5.50 (139.7)	3.75 (95.3)				
		2500					5.50 (139.7)	3.75 (95.3)				
1 (DN 25)	0.39 (10.0)	150	4.88 (124.0)	4.88 (124.0)	6.41 (162.8)	6.61 (167.9)	4.25 (108.0)	3.12 (79.2)				
		300			7.00 (177.8)	7.00 (177.8)	4.88 (124.0)	3.50 (88.9)				
		600	5.98 (151.9)	5.98 (151.9)	8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)				
		900/1500							10.30 (261.6)	10.30 (261.6)	5.88 (149.4)	4.00 (101.6)
		2500							10.70 (271.8)	10.70 (271.8)	6.25 (158.8)	4.25 (108.0)
1 1/2 (DN 40)	0.39 (10.0)	150	5.98 (151.9)	5.98 (151.9)	8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)				
		300			9.89 (251.2)	9.89 (251.2)	6.12 (155.4)	4.50 (114.3)				
		600	6.61 (167.9)	6.61 (167.9)	11.50 (292.1)	11.50 (292.1)	7.00 (177.8)	4.88 (124.0)				
		900/1500							12.40 (315.0)	12.40 (315.0)	8.00 (203.2)	5.75 (146.1)
		2500							12.40 (315.0)	12.40 (315.0)	8.00 (203.2)	5.75 (146.1)
2 (DN 50)	0.39 (10.0)	150	5.98 (151.9)	5.98 (151.9)	9.09 (230.9)	9.49 (241.0)	6.00 (152.4)	4.75 (120.7)				
		300			10.10 (256.5)	10.30 (261.6)	6.50 (165.1)	5.00 (127.0)				
		600	6.61 (167.9)	6.61 (167.9)	12.00 (304.8)	12.00 (304.8)	8.50 (215.9)	6.50 (165.1)				
		900/1500							13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)
		2500							13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)

Dimensions are for reference only and are subject to change

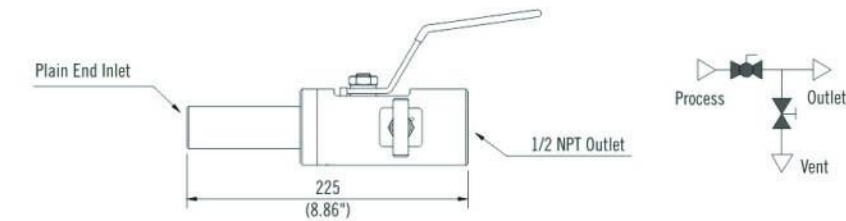
# BB Series: Single Block and Bleed Valves

Root Single Block and Bleed Valves

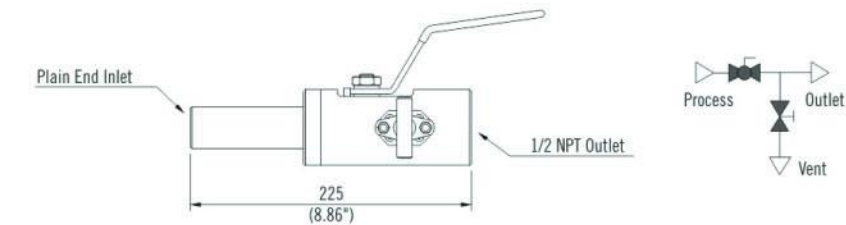
Features

- Directly-mounted root valves available to the vessel or process pipe
- Weight, space and cost saving over traditional designs
- Weld inlet connection sizes from 1/2 to 2
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/2 female NPT standard vent with plug
- 1/2 female NPT standard outlet with plug

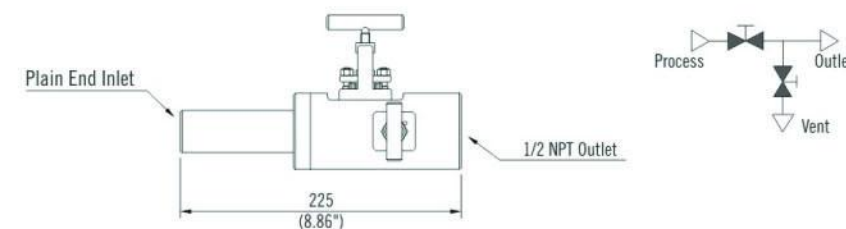
Block: ball Bleed: needle (BN)



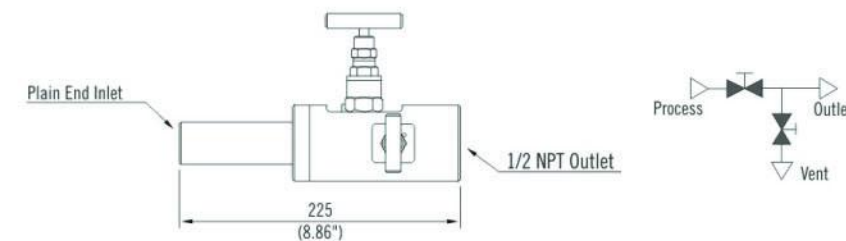
Block: ball Bleed: OS&Y (BO)



Block: OS&Y Bleed: needle (ON)



Block: needle Bleed: needle (NN)



Dimensions are for reference only and are subject to change

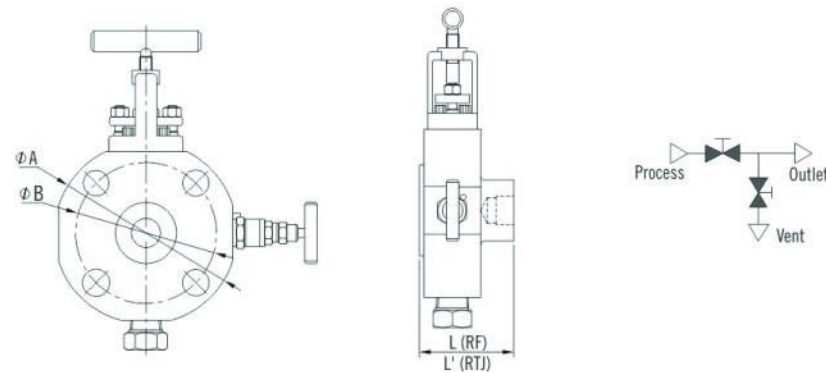
# BB Series: Single Block and Bleed Valves

Monoflange Single Block and Bleed Valves

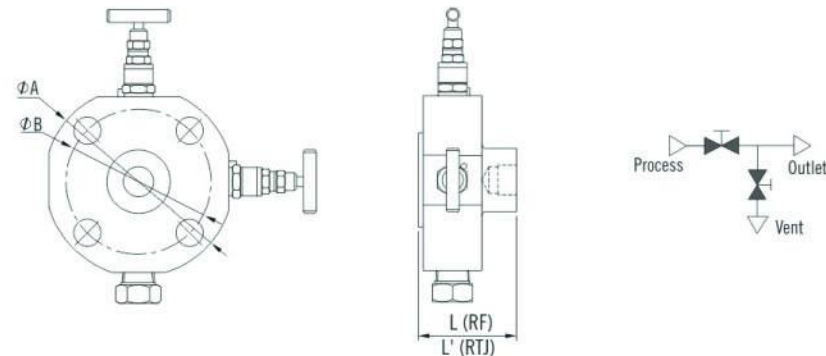
## Features

- Piping and instrument valves in one body
- Weight, space and cost saving over traditional designs
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/4 female NPT standard vent with plug
- 1/2 female NPT standard outlet with plug

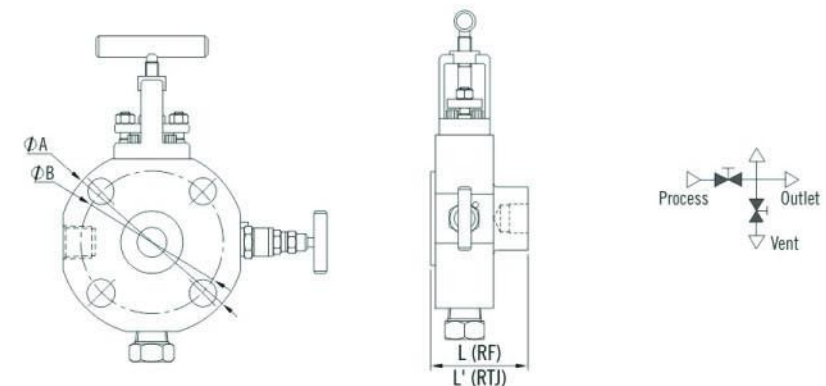
### Block: OS&Y Bleed: needle (ON)



### Block: needle Bleed: needle (NN)



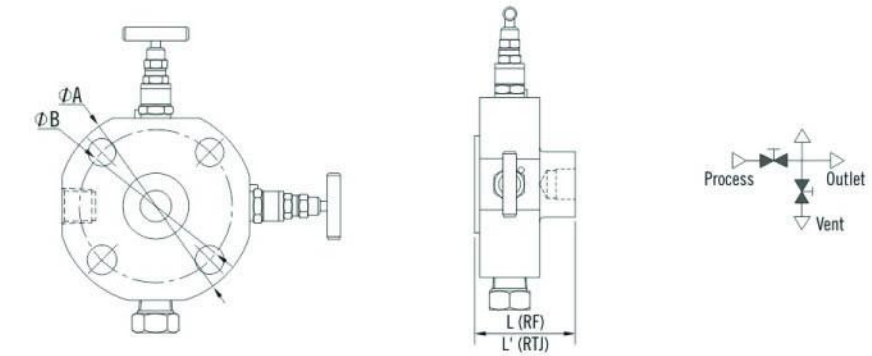
### Block: OS&Y Bleed: needle (ON)



# BB Series: Single Block and Bleed Valves

Monoflange Single Block and Bleed Valves

## Block: needle Bleed: needle (NN)



Flange Size	Bore Size in. (mm)	ANS IClass	L in. (mm)	L' in. (mm)	ΦA in. (mm)	ΦB in. (mm)
1/2 (DN15)	0.39 (10.0)	150	2.03 (51.6)	—	3.50 (88.9)	2.38 (60.5)
		300		2.03 (51.6)	3.75 (95.2)	2.62 (66.5)
		600			4.75 (120.7)	3.25 (82.5)
		900/1500			5.25 (133.4)	3.50 (88.9)
		2500			5.88 (149.4)	4.00 (101.6)
3/4 (DN 20)	0.39 (10.0)	150	2.03 (51.6)	—	3.88 (98.6)	2.75 (69.8)
		300		2.03 (51.6)	4.62 (117.3)	3.25 (82.6)
		600			5.13 (130.3)	3.50 (88.9)
		900/1500			5.50 (139.7)	3.75 (95.2)
		2500			6.25 (158.8)	4.25 (108.0)
1 (DN 25)	0.39 (10.0)	150	2.03 (51.6)	2.03 (51.6)	4.25 (108.0)	3.12 (79.2)
		300		2.03 (51.6)	4.88 (124.0)	3.50 (88.9)
		600			5.88 (149.4)	4.00 (101.6)
		900/1500			6.25 (158.8)	4.25 (108.0)
		2500			6.25 (158.8)	4.25 (108.0)
1 1/2 (DN 40)	0.39 (10.0)	150	2.03 (51.6)	2.03 (51.6)	5.00 (127.0)	3.88 (98.6)
		300		2.11 (53.5)	6.12 (155.5)	4.50 (114.3)
		600			7.00 (177.8)	4.88 (124.0)
		900/1500			7.00 (177.8)	4.88 (124.0)
		2500			8.00 (203.2)	5.75 (146.1)
2 (DN 50)	0.39 (10.0)	150	2.11 (53.5)	2.11 (53.5)	6.00 (152.4)	4.75 (120.7)
		300		2.19 (55.5)	6.50 (165.1)	5.00 (127.0)
		600			6.50 (165.1)	5.00 (127.0)
		900/1500			8.50 (215.9)	6.50 (165.1)
		2500			8.50 (215.9)	6.50 (165.1)
2 (DN 50)	0.39 (10.0)	150	2.88 (73.4)	2.88 (73.4)	9.25 (235.0)	6.75 (171.5)
		300		2.88 (73.4)	9.25 (235.0)	6.75 (171.5)
		600			9.25 (235.0)	6.75 (171.5)
		900/1500			9.25 (235.0)	6.75 (171.5)
		2500			9.25 (235.0)	6.75 (171.5)

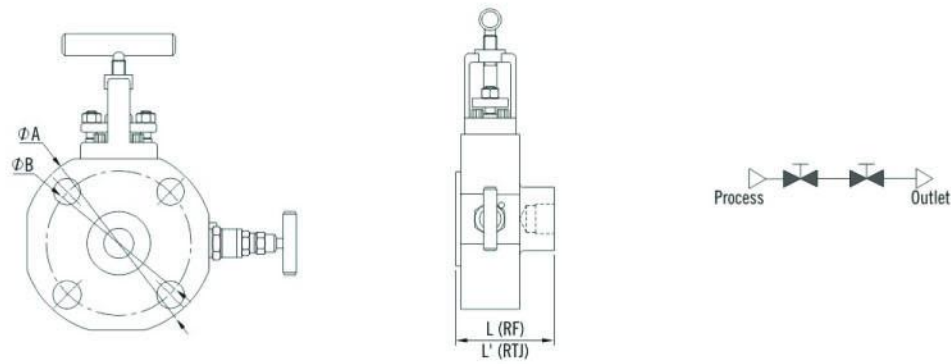
Dimensions are for reference only and are subject to change.

## DB Series: Double Block Valves

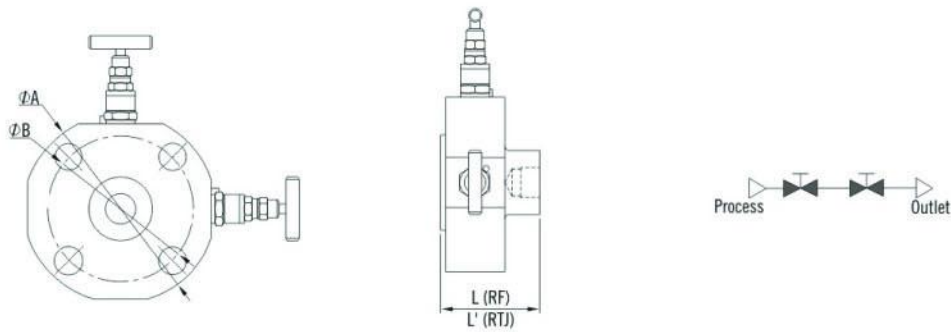
### Features

- Piping and instrument valves in one body
- Weight, space and cost saving over traditional designs
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/2 female NPT standard outlet with plug

### Primary: OS & Y Secondary: needle (ON)



### Primary: needle Secondary: needle (NN)



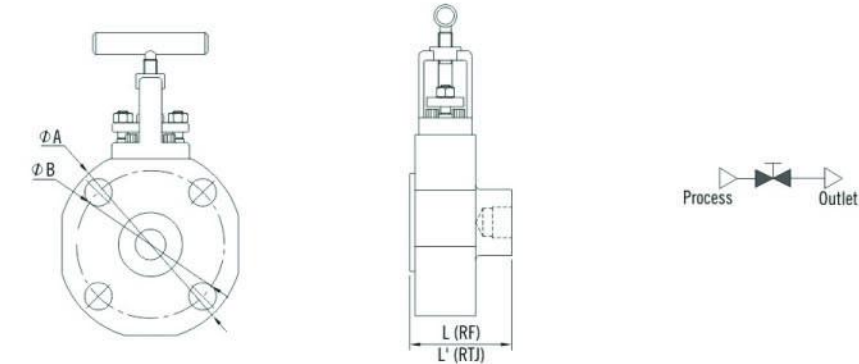
Dimensions are the same as the monoflange single block & bleed valves

## SB Series: Single Block Valve

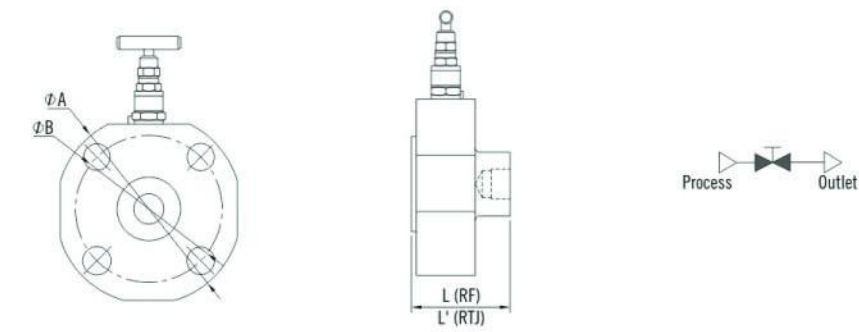
### Features

- Piping and instrument valves in one body
- Weight, space and cost saving over traditional designs
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/2 female NPT standard outlet with plug

### Block: OS&Y (O)



### Block: needle (N)



Dimensions are the same as the Monoflange single block & bleed valves

## DBB Series: Double Block and Bleed Valves

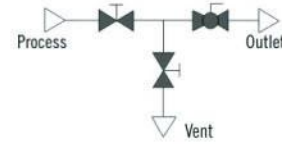
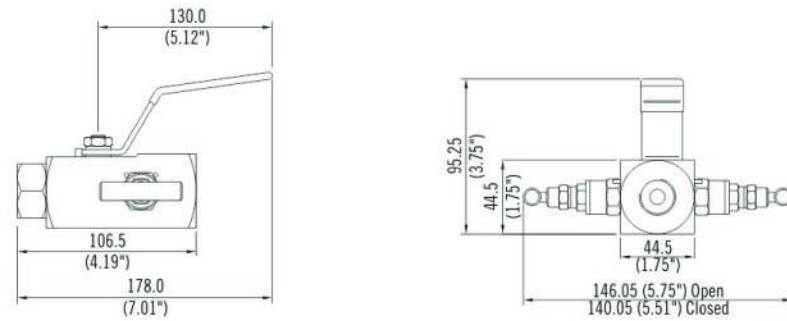
Instrument Double Block and Bleed Valves

### Features

- Utilising bar stock body
- Standard high performance bonnet design
- Optional port sizes and thread forms available
- Combinations of ball pattern and needle pattern valves in various configurations
- Suitable for double block and bleed of instrument
- Easy operation
- Complete traceability of materials

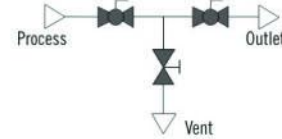
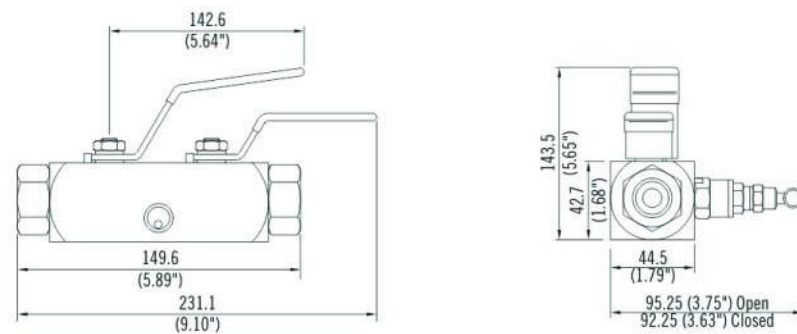
### Primary: needle Secondary: ball Bleed: needle (NBN)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
DBB□□-NBN-F8-V4-V	1/2 female NPT	1/2 female NPT	1/4 female NPT
DBB□□-NBN-F8-V4-VP	1/2 female NPT	1/2 female NPT	1/4 female NPT



### Primary: ball Secondary: ball Bleed: needle (BBN)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
DBB□□-BBN-F8-V4-V	1/2 female NPT	1/2 female NPT	1/4 female NPT
DBB□□-BBN-F8-V4-VP	1/2 female NPT	1/2 female NPT	1/4 female NPT

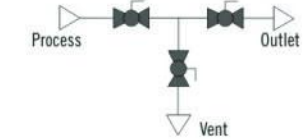
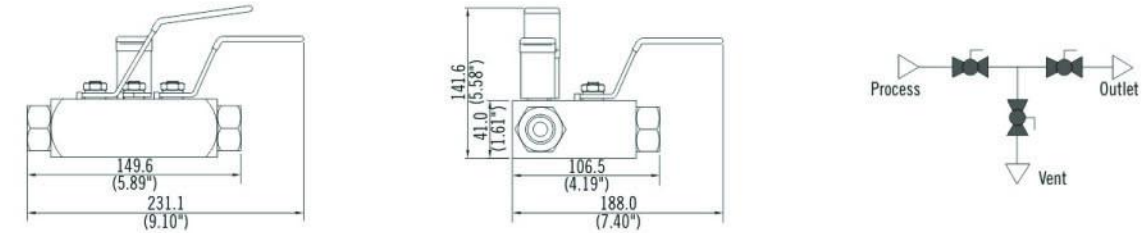


## DBB Series: Double Block and Bleed Valves

Instrument Double Block and Bleed Valves

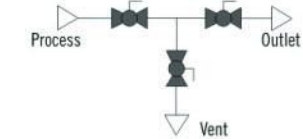
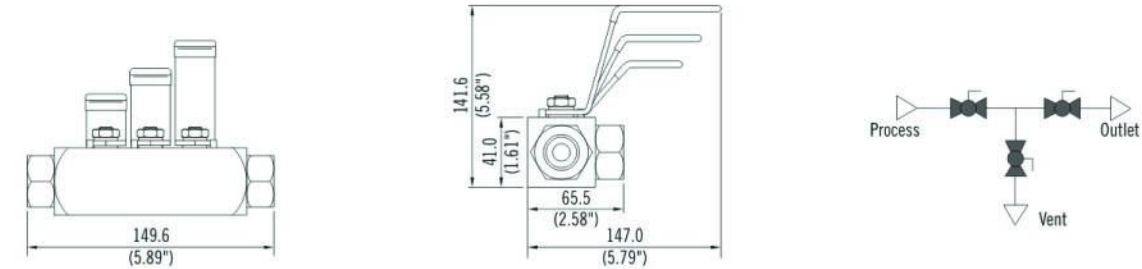
### Primary: ball Secondary: ball Bleed: ball (BBB)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
DBB□□-BBB-F8-V4-C	1/2 female NPT	1/2 female NPT	1/4 female NPT
DBB□□-BBB-F8-V4-CP	1/2 female NPT	1/2 female NPT	1/4 female NPT



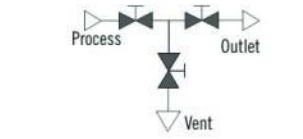
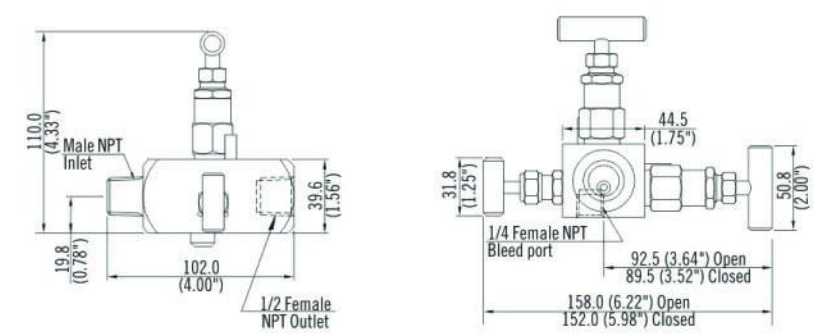
### Primary: ball Secondary: ball Bleed: ball (BBB)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
DBB□□-BBB-F8-V4-L	1/2 female NPT	1/2 female NPT	1/4 female NPT
DBB□□-BBB-F8-V4-LP	1/2 female NPT	1/2 female NPT	1/4 female NPT



### Primary: needle Secondary: needle Bleed: needle (NNN)

Basic Order Number	Inlet/Process	Outlet/Instrument	Vent/Bleed
DBB□□-NNN-M8-FS8-V4-V	1/2 male NPT	1/2 female NPT	1/4 female NPT
DBB□□-NNN-M12-FS8-V4-VG	3/4 male NPT	1/2 female NPT	1/4 female NPT





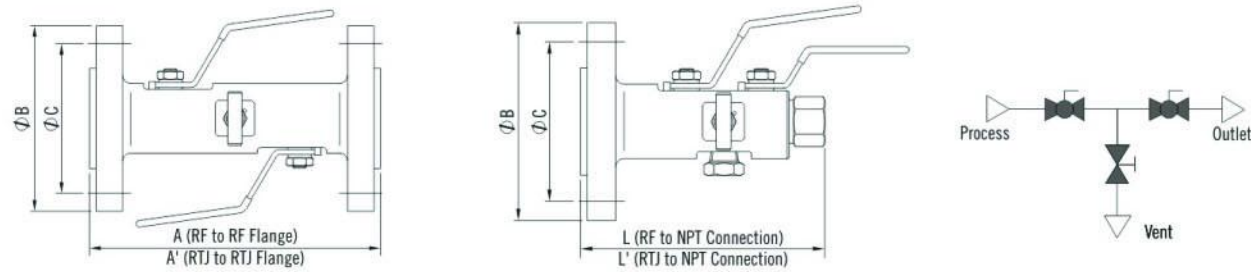
# DBB Series: Double Block and Bleed Valves

Flange Double Block and Bleed Valves

## Features

- One piece forged body, minimize potential leak point
- Piping and instrument valves in one design
- Weight, space and cost saving over traditional designs
- Blowout-proof valve stems and needles
- Complete traceability of materials

## Primary: ball Secondary: ball Bleed: needle (BBN)

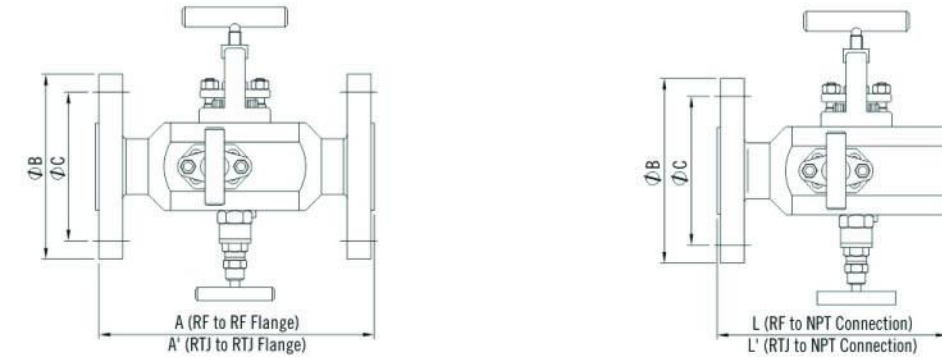


Flange Size	Bore Size in. (mm)	ANSI Class	L in. (mm)	L' in. (mm)	A in. (mm)	A' in. (mm)	ΦB in. (mm)	ΦC in. (mm)		
1/2 (DN15)	3/8 (9.5)	150	5.91 (150.1)	—	6.41 (162.8)	—	3.50 (88.9)	2.38 (60.5)		
		300		5.91 (150.1)	6.81 (173.0)	6.81 (173.0)	3.75 (95.3)	2.62 (66.5)		
		600	6.69 (170.0)	6.69 (170.0)	7.99 (202.9)	7.99 (202.9)	4.75 (120.7)	3.25 (82.6)		
		900/1500					5.25 (133.4)	3.50 (88.9)		
		2500					4.75 (120.7)	3.25 (82.6)		
		3/4 (DN 20)	3/8 (9.5)	150	5.91 (150.1)	—	6.41 (162.8)	—	3.88 (98.6)	2.75 (69.9)
300	5.91 (150.1)			6.81 (173.0)		6.81 (173.0)	4.62 (117.3)	3.25 (82.6)		
600	6.69 (170.0)			6.69 (170.0)	7.99 (202.9)	7.99 (202.9)	5.13 (130.3)	3.50 (88.9)		
900/1500							5.50 (139.7)	3.75 (95.3)		
2500							5.13 (130.3)	3.50 (88.9)		
1 (DN 25)	3/8 (9.5)			150	5.91 (150.1)	5.91 (150.1)	6.41 (162.8)	6.61 (167.9)	4.25 (108.0)	3.12 (79.2)
		300	7.00 (177.8)	7.00 (177.8)			4.88 (124.0)	3.50 (88.9)		
		600	7.00 (177.8)	7.00 (177.8)	10.30 (261.6)	10.30 (261.6)	5.88 (149.4)	4.00 (101.6)		
		900/1500					10.70 (271.8)	6.25 (158.8)	4.25 (108.0)	
		2500					8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)
		1 1/2 (DN 40)	3/8 (9.5)	150	7.00 (177.8)	7.00 (177.8)	8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)
300	7.64 (194.1)			7.64 (194.1)						
600					9.89 (251.2)	9.89 (251.2)	6.12 (155.4)	4.50 (114.3)		
900/1500					12.40 (315.0)	12.40 (315.0)	8.00 (203.2)	5.75 (146.1)		
2 (DN 50)	3/8 (9.5)			150	7.00 (177.8)	7.00 (177.8)	9.09 (230.9)	9.49 (241.0)	6.00 (152.4)	4.75 (120.7)
				300						
		600	10.10 (256.5)	10.30 (261.6)	6.50 (165.1)	5.00 (127.0)				
		900/1500	8.03 (204.0)	8.03 (204.0)	13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)		
		2500	8.03 (204.0)	8.03 (204.0)	13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)		

# DBB Series: Double Block and Bleed Valves

Flange Double Block and Bleed Valves

## Primary: OS&Y Secondary: OS&Y Bleed: needle (OON)

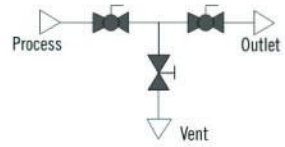
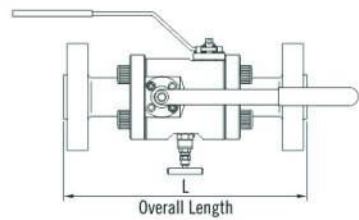


Flange Size	Bore Size in. (mm)	ANSI Class	L in. (mm)	L' in. (mm)	A in. (mm)	A' in. (mm)	ΦB in. (mm)	ΦC in. (mm)		
1/2 (DN15)	3/8 (9.5)	150	4.88 (124.0)	—	6.41 (162.8)	—	3.50 (88.9)	2.38 (60.5)		
		300		4.88 (124.0)	6.81 (173.0)	6.81 (173.0)	3.75 (95.3)	2.62 (66.5)		
		600	5.60 (142.2)	5.60 (142.2)	7.99 (202.9)	7.99 (202.9)	4.75 (120.7)	3.25 (82.6)		
		900/1500					5.25 (133.4)	3.50 (88.9)		
		2500					4.75 (120.7)	3.25 (82.6)		
		3/4 (DN 20)	3/8 (9.5)	150	4.88 (124.0)	—	6.41 (162.8)	—	3.88 (98.6)	2.75 (69.9)
300	4.88 (124.0)			6.81 (173.0)		6.81 (173.0)	4.62 (117.3)	3.25 (82.6)		
600	5.60 (142.2)			5.60 (142.2)	7.99 (202.9)	7.99 (202.9)	5.13 (130.3)	3.50 (88.9)		
900/1500							5.50 (139.7)	3.75 (95.3)		
2500							5.13 (130.3)	3.50 (88.9)		
1 (DN 25)	3/8 (9.5)			150	4.88 (124.0)	4.88 (124.0)	6.41 (162.8)	6.61 (167.9)	4.25 (108.0)	3.12 (79.2)
		300	7.00 (177.8)	7.00 (177.8)			4.88 (124.0)	3.50 (88.9)		
		600	5.98 (151.9)	5.98 (151.9)	10.30 (261.6)	10.30 (261.6)	5.88 (149.4)	4.00 (101.6)		
		900/1500					10.70 (271.8)	6.25 (158.8)	4.25 (108.0)	
		2500					8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)
		1 1/2 (DN 40)	3/8 (9.5)	150	5.98 (151.9)	5.98 (151.9)	8.90 (226.1)	9.49 (241.0)	5.00 (127.0)	3.88 (98.6)
300	6.61 (167.9)			6.61 (167.9)						
600					9.89 (251.2)	9.89 (251.2)	6.12 (155.4)	4.50 (114.3)		
900/1500					12.40 (315.0)	12.40 (315.0)	8.00 (203.2)	5.75 (146.1)		
2 (DN 50)	3/8 (9.5)			150	5.98 (151.9)	5.98 (151.9)	9.09 (230.9)	9.49 (241.0)	6.00 (152.4)	4.75 (120.7)
				300						
		600	10.10 (256.5)	10.30 (261.6)	6.50 (165.1)	5.00 (127.0)				
		900/1500	8.03 (204.0)	8.03 (204.0)	13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)		
		2500	8.03 (204.0)	8.03 (204.0)	13.60 (345.4)	13.60 (345.4)	9.25 (235.0)	6.75 (171.5)		

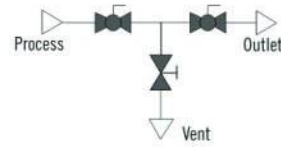
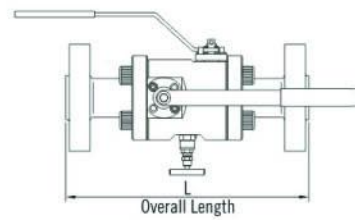
**Features**

- Complementing the existing one-piece range, flange to flange bolted construction DBB valves available in sizes from 1/2 to 2.
- Designed according to ASME VIII & ANSI B16.34
- Weight, space and cost saving over traditional designs.
- Complete traceability of materials

**Full-bore Series**



**Reduced-bore Series**



**Dimensions**

Flange Size	Bore Size in. (mm)	ANSI Class	L in. (mm)
1 (DN25)	1 (25.4)	150	10.7 (272)
		300	11.0 (279)
		600	11.5 (292)
		900/1500	14.3 (364)
		2500	14.8 (377)
1 1/2 (DN 40)	1 1/2 (38.1)	150	14.2 (361)
		300	14.4 (367)
		600	15.1 (384)
		900/1500	15.8 (402)
		2500	18.2 (463)
2 (DN 50)	2 (50.8)	150	15.4 (390)
		300	15.7 (398)
		600	16.4 (416)
		900/1500	18.9 (481)

Dimensions are for reference only and are subject to change

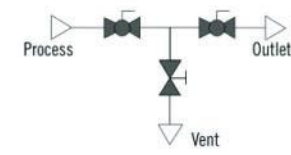
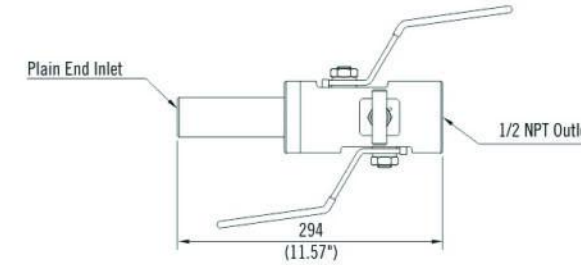
**Dimensions**

Flange Size	Bore Size in. (mm)	ANSI Class	L in. (mm)
1 1/2 (DN 40)	1 (25.4)	150	11.0 (279)
		300	11.2 (285)
		600	11.9 (301)
		900/1500	14.6 (370)
		2500	15.6 (396)
2 (DN 50)	1 1/2 (38.1)	150	14.3 (364)
		300	14.6 (372)
		600	15.4 (390)
		900/1500	16.3 (415)
		2500	18.7 (475)
3 (DN 80)	2 (50.8)	150	15.7 (400)
		300	16.1 (410)
		600	16.9 (428)
		900	17.4 (441)
		1500	19.7 (500)

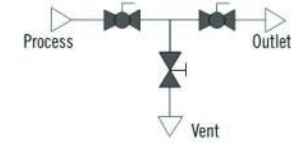
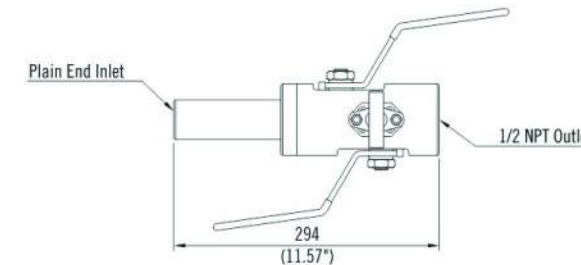
**Features**

- Directly-mounted root valves available to the vessel or process pipe
- Weight, space and cost saving over traditional designs
- Weld inlet connections in sizes from 1/2 to 2
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/2 female NPT standard vent with plug
- 1/2 female NPT standard outlet with plug

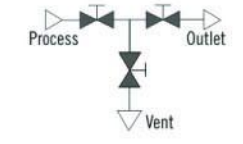
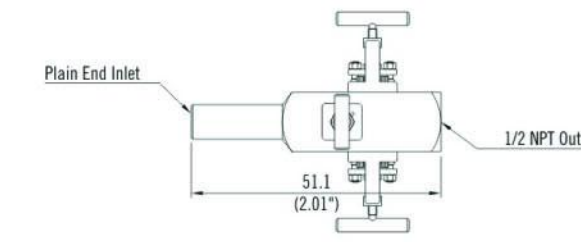
**Primary: ball Secondary: ball Bleed: needle (BBN)**



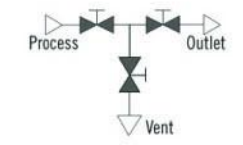
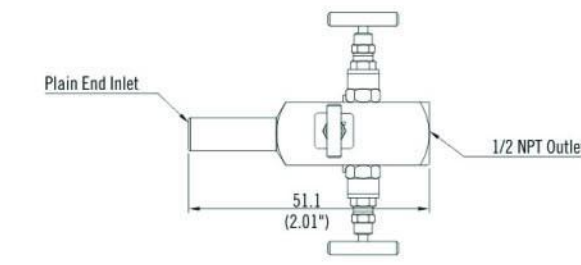
**Primary: ball Secondary: ball Bleed: OS&Y (BBO)**



**Primary: OS&Y Secondary: OS&Y Bleed: needle (OON)**



**Primary: needle Secondary: needle Bleed: needle (NNN)**



Dimensions are for reference only and are subject to change

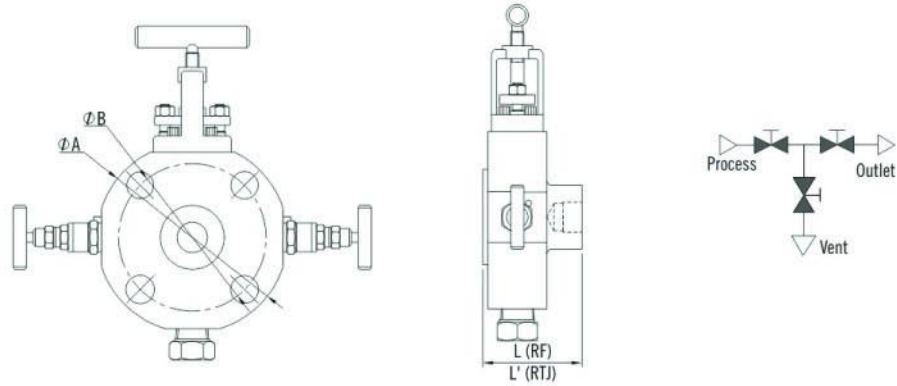
# DBB Series: Double Block and Bleed Valves

Monoflange Double Block & Bleed Valves

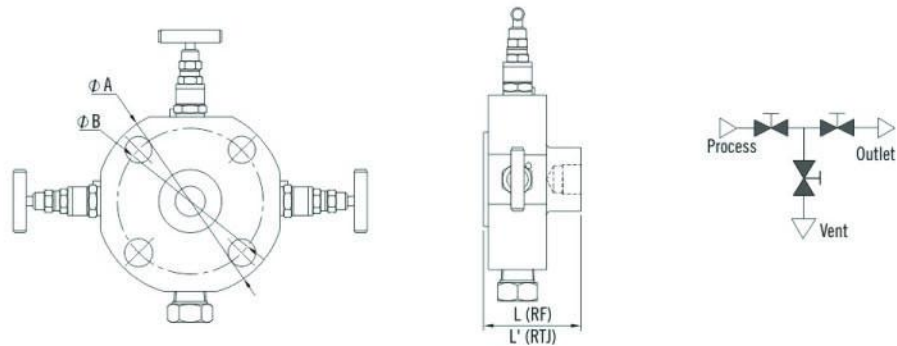
## Features

- Piping and instrument valves in one body
- Weight, space and cost saving over traditional designs
- Blowout-proof valve stems and needles
- Complete traceability of materials
- 1/4 female NPT standard vent with plug
- 1/2 female NPT standard outlet with plug

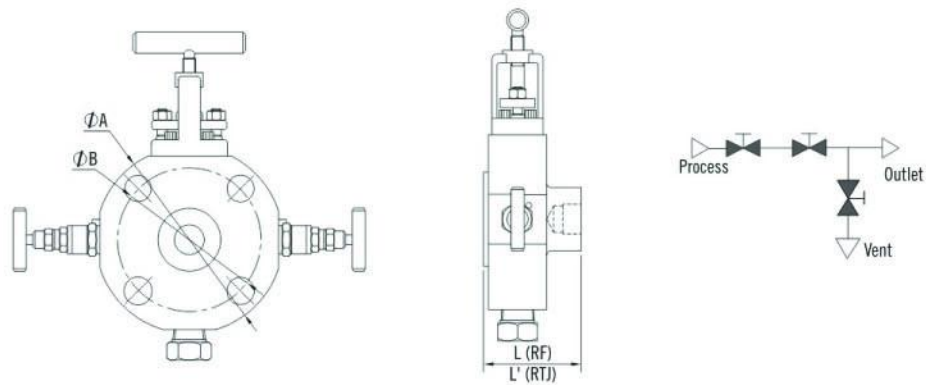
### Primary: OS&Y Secondary: needle Bleed: needle (ONN)



### Primary: needle Secondary: needle Bleed: needle (NNN)



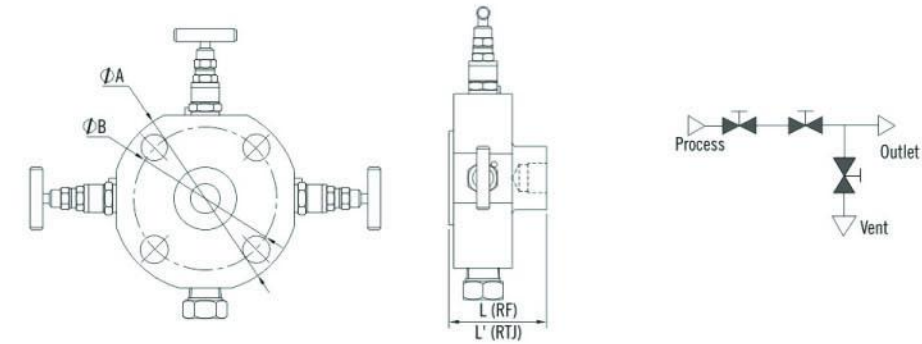
### Primary: OS&Y Secondary: needle Bleed: needle (ONN)



# DBB Series: Double Block and Bleed Valves

Monoflange Double Block & Bleed Valves

## Primary: needle Secondary: needle Bleed: needle (NNN)



Flange Size	Bore Size in. (mm)	ANSI Class	L in. (mm)	L' in. (mm)	$\Phi A$ in. (mm)	$\Phi B$ in. (mm)
1/2 (DN15)	0.39 (10.0)	150	2.03 (51.6)	2.03 (51.6)	3.50 (88.9)	2.38 (60.5)
		300			3.75 (95.2)	2.62 (66.5)
		600			4.75 (120.7)	3.25 (82.5)
		900/1500			5.25 (133.4)	3.50 (88.9)
		2500			5.88 (149.4)	4.00 (101.6)
3/4 (DN 20)	0.39 (10.0)	150	2.03 (51.6)	2.03 (51.6)	3.88 (98.6)	2.75 (69.8)
		300			4.62 (117.3)	3.25 (82.6)
		600			5.13 (130.3)	3.50 (88.9)
		900/1500			5.50 (139.7)	3.75 (95.2)
		2500			6.25 (158.8)	4.25 (108.0)
1 (DN 25)	0.39 (10.0)	150	2.03 (51.6)	2.03 (51.6)	4.25 (108.0)	3.12 (79.2)
		300			4.88 (124.0)	3.50 (88.9)
		600			5.88 (149.4)	4.00 (101.6)
		900/1500			6.25 (158.8)	4.25 (108.0)
		2500			7.00 (177.8)	4.88 (124.0)
1 1/2 (DN 40)	0.39 (10.0)	150	2.11 (53.5)	2.11 (53.5)	5.0 (127.0)	3.88 (98.6)
		300			6.12 (155.4)	4.50 (114.3)
		600			7.00 (177.8)	4.88 (124.0)
		900/1500			7.75 (197.8)	5.50 (139.7)
		2500			8.50 (215.9)	6.25 (158.8)
2 (DN 50)	0.39 (10.0)	150	2.19 (55.5)	2.19 (55.5)	6.00 (152.4)	4.75 (120.7)
		300			6.50 (165.1)	5.00 (127.0)
		600			7.75 (197.8)	6.00 (152.4)
		900/1500			8.50 (215.9)	6.50 (165.1)
		2500			9.25 (235.0)	7.25 (184.1)

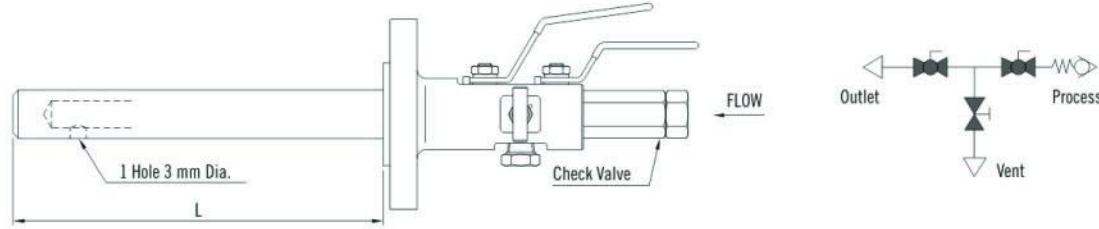
Dimensions are for reference only and are subject to change

# DBB Series: Double Block and Bleed Valves

Injection Double Block & Bleed Valves

## Function - injection

Injection of chemicals and other media into the process stream can be accomplished with this design. A check valve is installed to prevent process fluid from reaching the inlet injection position. There is a 0.125" (3 mm) hole in the injection nozzle orifice. The length of the injection nozzle orifice can be manufactured to meet customer requirements and needs to be specified. The injection orifice can also be rotated. Injection valves can be provided in most of the styles and options offered for the DBB ranges.



### Injection Quill

The injection quill length (L) is manufactured to meet customer requirements. The injection nozzle is a 3 mm diameter hole (standard).

### Integral Check Valve

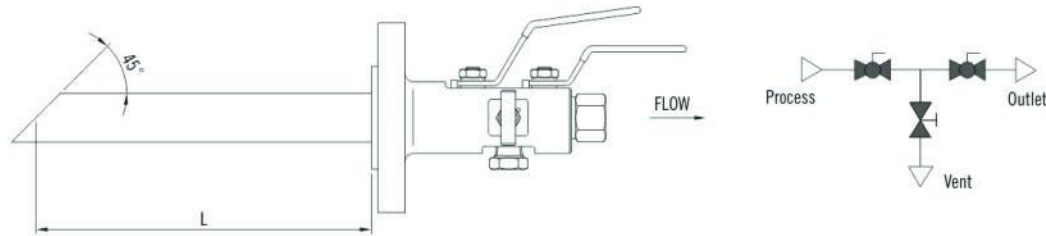
This poppet type spring return valve has a FKM soft seal (standard).

# DBB Series: Double Block and Bleed Valves

Sampling Double Block & Bleed Valves

## Function - sampling

This design is developed to remove a sample directly from process stream at full system pressure. The customised sampling probe extends from the pipe flange connection for correct sample removal. Sampling valves can be provided without a probe and valves can be provided in most of the styles and options offered for the DBB ranges.



### Sampling Probe

The sampling probe length (L) is manufactured to meet customer requirements.

## Ordering Information

### DBBSS - BB01 - FE16300 - F 8 - 2V8 - RPSF2

Series	Body Material	Configuration	Options of Ball Valve Bore	Inlet Type	Inlet Size	ANSI Class	Outlet Type	Outlet Size	ANSI Class	Vent Number and Size	Body Style/Function	Packing/Sealing Material	NACE MRO175	Cleaning and Packaging
BB	Single Block and Bleed	Primary Needle	No ball valves configuration	F Female NPT	4 1/4 (in.)	150	Same as inlet	4 1/4 (in.)	150	V4 1/4 Female NPT with plug	Flange and Root pattern	No	FC-01	
DB	Double Block	Secondary Needle	Bore size is Std. 9.5 mm	M Male NPT	6 3/8 (in.) or 6 mm	300	Specified in the same way as the inlet type and size	6 3/8 (in.) or 6 mm	300	V8 1/2 Female NPT with plug	Compact pattern	Yes	FC-02	
SB	Single Block	Ball	Bore size is Std. 14 mm	FR Female BSPT	8 1/2 (in.) or 8 mm	600		8 1/2 (in.) or 8 mm	600	One Vent	Valves in-line mounted	S	F2	
DBB	Double Block and Bleed	Ball	Bore size is Std. 20 mm	MR Male BSPT	10 10 mm	900		10 10 mm	900	Two Vents	Valves vertically mounted			
		Ball		SM Metric Tube Fitting	12 3/4 (in.) or 12 mm	1500		12 3/4 (in.) or 12 mm	1500		Valves horizontally mounted	PTFE		
		OS&Y Needle		S Fractional Tube Fitting	14 14 mm	2500		14 14 mm	2500		Full-bore three piece bolted mounted	P		
		OS&Y Needle		MU Nut+Gasket+Metric Bulge Nipple	16 1 (in.) or 16 mm			16 1 (in.) or 16 mm			Reduced-bore three piece bolted mounted	PEEK		
		Ball		FM RF Smooth Flange (3.2 to 6.3 um)	20 1 1/4 (in.) or M20 x 1.5			20 1 1/4 (in.) or M20 x 1.5			Block/Block/Bleed	G		
		Needle		FE RF Serrated Flange (6.3 to 12.5 um)	24 1 1/2 (in.)			24 1 1/2 (in.)			Sampling application			
		Needle		FJ RTJ Flange	32 2 (in.)			32 2 (in.)			Injection application			
SS	316 SS	Ball		MM RF Smooth Monoflange (3.2 to 6.3 um)										
6L	316L SS	Ball		ME RF Serrated Monoflange (6.3 to 12.5 um)										
CS	Carbon Steel	OS&Y Needle		MJ RTJ Monoflange										
D5	Duplex 2205	OS&Y Needle		RV Root Valve Plain End										
904L	904L SS	Needle												

- Options of ball valve bore:
  - 3/8" (9.5 mm) bore (all process connection sizes);
  - 1/2" (14 mm) bore (1, 1 1/2, or 2 process connections; select size DN25, DN40 or DN50)
  - 3/4" (20 mm) bore (1 1/2 or 2 process connections; select size DN40 or DN50)
- For information about pneumatic and electric actuator, contact the authorized representative or C-LOK.
- For Oxygen or virulent medium service, contact the authorized representative or C-LOK.
- Cleaning and Packaging
  - FC-01: Standard cleaning and packaging for general industrial procedures.
  - FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleanliness requirement as stated in ASTM G93 Level C.